



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4436-041**  
**Job Sheet 174476**



**Part No:** D4436-041

**Job Qty:** 3 ea

**Part Name:** Aft Bracket Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/16/18

**Job Tracking No:**

**Due Date:** 4/4/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** DWG REV A SHEET 1 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC  
verified by:JLM IPP REV:C 12.01.24 PER DWG REV:A DD VERF:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |       | Lead Time | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier |       |           |             |
| 90    | Start up Operation | 3 Ea  | 4/4/18     | 4/4/18   | 0.00      | 0.00    | Start Up Small Fab    |       | 6         | APR 20 2018 |
| 100   | Small Fab          | 3 pcs | 4/4/18     | 4/4/18   | 0.15      | 0.96    | Small Fab-6           |       | 2.80      | FF DAS      |
| 110   | QC                 | 3 pcs | 4/4/18     | 4/4/18   | 0.00      | 0.00    | QC5                   |       |           | 38          |
| 160   | Packaging          | 3 pcs | 4/4/18     | 4/4/18   | 0.00      | 0.00    | Packaging3-2          | STG15 |           | APR 20 2018 |
| 170   | QC21-SA            | 3 Ea  | 4/4/18     | 4/4/18   | 0.00      | 0.00    | QC21                  |       |           | APR 20 2018 |

### Job BOM

| Part / Item | Component Name                | Quantity     | Operation             | Container          |
|-------------|-------------------------------|--------------|-----------------------|--------------------|
| AN525-832R6 | Screw                         | 12 Ea (4 ea) | 90-Start up Operation | Fm13 8084-4        |
| D4435-043   | Mount Bracket Assembly        | 3 Ea (1 ea)  | 90-Start up Operation | S035313            |
| D4436-043   | Aft Outboard Bracket Assembly | 3 Ea (1 ea)  | 90-Start up Operation | S035313            |
| D4436-045   | Aft Inboard Bracket Assembly  | 3 Ea (1 ea)  | 90-Start up Operation | S035432            |
| D4440-1     | Grommet                       | 3 Ea (1 ea)  | 90-Start up Operation | f160 667x 163265x1 |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN525-832R6    | 12       | 95        | 0         |
|                       | D4435-043      | 3        | 7         | 0         |
|                       | D4436-043      | 3        | 7         | 0         |
|                       | D4436-045      | 3        | 9         | 0         |
|                       | D4440-1        | 3        | 23        | 0         |

**Part**

**Specification**



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**Container No:** S063147



**Part:** D4436-041

**Job No:** 174476

**Serial No/Batch:** S063147

**Revision:**  
**Inspector:**

Date: 04/20/18



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**D4436-041**  
**Job Sheet 174476**



Part No: D4436-041

Job Qty: 2 ea <sup>3</sup> ~~1~~

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC  
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Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 2 Ea  | 4/3/18     | 4/3/18   | 0.00      | 0.00    | Start Up Small Fab    |           |          |
| 100   | Small Fab          | 2 pcs | 4/4/18     | 4/4/18   | 0.15      | 0.64    | Small Fab-6           |           |          |
| 110   | QC                 | 2 pcs | 4/4/18     | 4/4/18   | 0.00      | 0.00    | QC5                   |           |          |
| 160   | Packaging          | 2 pcs | 4/4/18     | 4/4/18   | 0.00      | 0.00    | Packaging3-2          |           |          |
| 170   | QC21-SA            | 2 Ea  | 4/4/18     | 4/4/18   | 0.00      | 0.00    | QC21                  |           |          |

### Job BOM

| Part / Item | Component Name                | Quantity    | Operation             | Container |
|-------------|-------------------------------|-------------|-----------------------|-----------|
| AN525-832R6 | Screw                         | 8 Ea (4 ea) | 90-Start up Operation |           |
| D4435-043   | Mount Bracket Assembly        | 2 Ea (1 ea) | 90-Start up Operation |           |
| D4436-043   | Aft Outboard Bracket Assembly | 2 Ea (1 ea) | 90-Start up Operation |           |
| D4436-045   | Aft Inboard Bracket Assembly  | 2 Ea (1 ea) | 90-Start up Operation |           |
| D4440-1     | Grommet                       | 2 Ea (1 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN525-832R6    | 8        | 40        | 0         |
|                       | D4435-043      | 2        | 10        | 0         |
|                       | D4436-043      | 2        | 6         | 0         |
|                       | D4436-045      | 2        | 12        | 0         |
|                       | D4440-1        | 2        | 28        | 0         |

### Part Specifications

Specifications could not be found.

Plex 3/16/18 8:03 AM Dart.Gagnon.Michelle